



CITADEL #15 SLE Metallic

Technical Data Sheets

Primer: EP-55 - Water-based epoxy (pigmented)

Base: SLE-100 Decorative Epoxy (pigmented)

Metallic pigment mixed

Top: Poly 1 HD Polyurethane Coating (pigmented) w/additive



CITADEL® EP 55

DESCRIPTION AND USES

Citadel® EP 55 is a two component, water-based epoxy primer designed to improve the adhesion of floor coatings over difficult to coat, or marginally prepared substrates. Substrates include, hard-troweled concrete, aluminum and various types of tiles. EP 55 primer can be top coated with most types of floor coating technologies including acrylic, epoxies and polyurethanes.

PRODUCT FEATURES AND BENEFITS

- Alternative to traditional mechanical and chemical surface preparation
- Excellent as a primer/basecoat for warehouse line striping, zone marking, solid color and decorative floor coatings including metallic systems
- Can be top coated after 5 hours and before 7 days without sanding
- Compatible with most floor coating technologies
- VOC compliant nationwide

PRODUCTS

| SKU | DESCRIPTION (120 fl. oz. Kit) |
|--------|-------------------------------|
| 354982 | Flat Black |
| 355235 | Flat White |

NOTE: Kits contain Base and Activator.

PRODUCT APPLICATION

READ ALL INSTRUCTIONS CAREFULLY BEFORE STARTING PROJECT

SURFACE PREPARATION

New concrete should be allowed to cure for 30 days before application of any coating. Remove oil, dirt, grease and other chemical contaminants by cleaning with Krud Kutter® Pro Concentrated Cleaner Degreaser, detergent or other suitable cleaner and rinse with fresh water. Existing coatings should be well bonded and sound.

Previously coated floors need to be in good condition with proper adhesion to the concrete substrate. Check the adhesion of the previous coating by cutting a small X in the coating using a sharp razor knife. Firmly apply a piece of 2" duct tape over the center of the X cut; then pull off with a fast snap. The coating is suitable to topcoat if no significant previous coating is removed beyond the X cut. If the coating fails this test, additional surface preparation is required.

PRODUCT APPLICATION (cont.)

MIXING

Combine the base and activator components. Power mix the material using a 3" Jiffler Mixer or Hanson Plunge Mixer. Mix at 500-750 rpm for 2-3 minutes, making sure a uniform color is achieved. Do not delay the application. The useable pot life is 45 minutes. Do not mix more material than you plan to use within the listed pot life.

NOTE: It is not unusual for a soft settle of the base component to occur. Adequately power mix the base component separately to fully reincorporate the material prior to combining with the activator.

APPLICATION

Apply only when air and surface temperatures are between 50-85°F (10-29°C) with the surface is at least 5°F above the dew point and the relative humidity is below 85% during and after application. Use a good quality, lint free ¾" nap roller with a phenolic core. A brush may be used for cutting in along walls. Avoid excessive film thickness.

DRY AND RECOAT TIMES

The coated floor will be ready for foot traffic in 4-6 hours. Allow 5 hours prior to application of the desired finish coat. The finish coat must be applied within 7 days.

COVERAGE

Approximately 250-350 square feet per activated gallon.

CLEAN-UP

Tools and equipment should be washed in warm soapy water before the product starts to cure. Accidental splashes of components prior to mixing can only be removed with MEK.

| | | |
|---|-----------------------|---------------|
| EPOXY | TECHNICAL DATA | CDL-03 |
|  | CITADEL® EP 55 | |

PHYSICAL PROPERTIES

| | | EP 55 |
|--|--------------------------|--|
| Resin Type | | 2-Component Water-based Epoxy |
| Pigment Type | | Titanium Dioxide, Carbon Black |
| Solvents | | Water |
| Weight* | Per Gallon | 11.9 lbs. |
| | Per Liter | 1.43 kg |
| Solids* | By Weight | 67% |
| | By Volume | 53% |
| Volatile Organic Compounds* | | 0 g/l |
| Mixing Ratio | | 4:1 base to activator by volume |
| Induction Period | | None required |
| Pot Life | | 45 minutes |
| Recommended Dry Film Thickness (DFT) Per Coat | | 2.0-3.0 mils (50-75µ) |
| Wet Film to Achieve DFT (unthinned material) | | 4.0-6.0 mils (100-150µ) |
| Practical Coverage at Recommended DFT (assumes 15% material loss) | | Approximately 250-350 sq.ft./gal. (6.2-8.6 m ² /l) |
| Dry Times at 70°F (21°C) and 50% Relative Humidity | Foot Traffic | 4-6 hours depending on the porosity of the substrate |
| | Apply Finish Coat | After 5 hours and before 7 days |
| | Full Cure | 7 days |
| Shelf Life | | 2 years (unopened containers) |
| Safety Information | | For additional information, see SDS |

Calculated values are shown and may vary slightly from the actual manufactured material.

*Activated material

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Form: ARJ-1887
Rev.: 012720



CITADEL® SLE 100™

DESCRIPTION AND USES

SLE 100™ is a two component, 100% solids, cyclo-aliphatic hybrid coating system that has exceptional adhesion properties to concrete substrates. Due to its unique chemistry, this coating exhibits great flexibility, working times and self-leveling properties while offering great chemical resistance as well. Low odor makes it a great choice for interior applications.

PRODUCT FEATURES AND BENEFITS

- Emits virtually no odors and can be applied indoors
- VOC Free
- 60 minute pot life
- Convenient 2 parts A :1 part B mixing ratio
- Serves as both a primer and basecoat in 1 coat
- 100% solids formulation
- Exhibits great self-leveling properties with a built in shine

PRODUCTS

| SKU | DESCRIPTION (3-Gallon Kit) |
|---------|----------------------------|
| 10255A | Dunes Tan |
| 10257A | Light Gray |
| 10259A | Super Light Gray |
| 10254A | Navy Gray |
| 354976 | Black |
| 355294 | White |
| 10232BB | Clear |

PRODUCT APPLICATION

READ ALL INSTRUCTIONS CAREFULLY BEFORE STARTING PROJECT

SURFACE PREPARATION

The concrete surface must be free of all dirt, grease, oil, fats, and other contamination. Remove surface contamination by cleaning with Krud Kutter® Original Cleaner Degreaser, detergent, or other suitable cleaner. Rinse thoroughly with clean, fresh water and allowed to dry.

NEW CONCRETE: Laitance must be removed by diamond grinding or shot blasting. On concrete that has been cured with curing compounds or has had a hard steel troweled finish, shot blasting, sandblasting or other methods of mechanical preparation will be required. New concrete should be cured for a minimum period of 28 days at 70°F prior to application.

PRODUCT APPLICATION (cont.)

SURFACE PREPARATION (cont.)

EXISTING CONCRETE: Concrete must be clean and sound. Old coatings and toppings must be removed. Concrete must be clean and free of previous coatings, oil, wax, paint, and other contaminants. The surface of the concrete must be clean and properly profiled to enable the coating to achieve maximum bond. Water soluble contaminants can be hosed off with water. Some water insoluble materials are difficult to remove and may require sandblasting, scabbling, or other methods of removal.

For either new or existing concrete, when preparation is complete, the surface texture should be similar to 60-80 grit sandpaper or ICRI CSP Level 2 or 3.

Concrete must be visibly dry at time of application.

MIXING EQUIPMENT

Low speed drill and spiral mixing wand. Must pre-mix prior to use.

Important: Hand mixing will produce inconsistent results and is not an approved method.

MIXING

Note: Before starting, ensure that the material, concrete surface, and the ambient air are all at 60-90°F. Mixing ratio is 2 parts A to 1 part B.

Pre-mix both A and B sides prior to combining.

Add part "A" to the mixing container.

Add part "B" to the mixing container and mix for 60-90 seconds.

THINNING

None required.

NOTE: If necessary, can be thinned with xylene.

APPLICATION

Apply only when air, material and floor temperatures are between 60-90°F (15-32°C) and the surface temperature is at least 5°F (3°C) above the dew point and RH less than 85%. SLE 100 can be applied by roller working from a roller pan or it can be poured directly onto the floor in a ribbon and spread out with an ⅝ inch or ¼ inch notched squeegee, then back roll the material smooth using a 3/8" lint free roller with a phenolic core to smooth out the finish.

To ensure proper film thickness is achieved, the coverage rate should not exceed 100 sq. ft./gallon.



CITADEL® SLE 100™

PRODUCT APPLICATION (cont.)

CLEAN UP

Clean tools and application equipment immediately after use with active solvent like xylene (in SCAQMD use acetone only). Clean spills or drips while still wet with solvent. Dried product will require mechanical abrasion for removal.

PERFORMANCE CHARACTERISTICS

COMPRESSIVE STRENGTH

METHOD: ASTM C695

TYPICAL VALUE: 7950 psi

TENSILE STRENGTH

METHOD: ASTM D412

TYPICAL VALUE: 4500-5200 psi

BOND STRENGTH TO CONCRETE

METHOD: ASTM D4541

TYPICAL VALUE: Exceeds tensile strength of concrete (concrete fails first)

TABER ABRASION

METHOD: ASTM 4060, CS 17, 1,000 gram load

TYPICAL VALUE: Loss/1000 cycles = 55 mg

FLAMMABILITY

METHOD: ASTM D635

TYPICAL VALUE: 1.2 cm./min.

COEFFICIENT OF FRICTION

METHOD: ASTM D2047

TYPICAL VALUE: 0.77 unglazed

FILM HARDNESS, SHORE D

METHOD: ASTM D2240

TYPICAL VALUE: 85

IMPACT RESISTANCE

METHOD: ASTM D2794

TYPICAL VALUE: Direct/Reverse, 85/65 inch pounds

KONIG PENDULUM HARDNESS

METHOD: ASTM D4366

TYPICAL VALUE: 125

This product complies with USDA FSIS regulatory sanitation performance standards for food establishment facilities. This coating is impervious to moisture and easily cleaned and sanitized. Meets USDA requirements for incidental food contact.

CHEMICAL RESISTANCE

| CHEMICAL | RESULT |
|-----------------------------------|--------|
| Acetic Acid 100% | R |
| Acetone | R |
| Ammonium Hydroxide 50% | RC |
| Benzene | RC |
| Brine saturated H ₂ O | R |
| Chlorinated H ₂ O | R |
| Clorox(10%) H ₂ O | R |
| Diesel fuel | R |
| Gasoline | R |
| Gasoline/5% MTBE | R |
| Gasoline/5% Methanol | R |
| Hydrochloric Acid 20% | RC |
| Hydrofluoric Acid 10% | RC |
| Hydraulic fluid (oil) | RC |
| Isopropyl Alcohol | R |
| Jet fuel (JP-4) | R |
| Lactic Acid | RC |
| MEK | RC |
| Methanol | R |
| Methylene Chloride | C |
| Mineral Spirits | R |
| Motor Oil | R |
| MTBE | C |
| Muriatic Acid 10% | R |
| NaCl/ H ₂ O 10% | R |
| Nitric Acid 20% | RC |
| Phosphoric Acid 10% | RC |
| Phosphoric Acid 50% | C |
| Potassium Hydroxide 10% | R |
| Potassium Hydroxide 20% | R, Dis |
| Propylene Carbonate | R |
| Skydrol | R |
| Sodium Hydroxide 25% | R |
| Sodium Hydroxide 50% | R |
| Sodium Hypochlorite 10% | R |
| Sodium Bicarbonate | R |
| Stearic Acid | R |
| Sugar/ H ₂ O | R |
| Sulfuric Acid 10% | R |
| Sulfuric Acid >50% | RC |
| Toluene | R |
| 1, 1,1-Trichlorethane | C |
| Trisodium Phosphate | R |
| Vinegar/ H ₂ O 5% | R |
| H ₂ O 14 days at 82° C | R |
| Xylene | RC |

Chemical Resistance: Chart Key

R=recommended/little or no visible damage

RC=recommended conditional/some effect, swelling or discoloration

C=Conditional/Cracking-wash within one hour of spillage to avoid affects

NR=Not recommended

Dis=discolorative

| | | |
|---|--------------------------|---------------|
| | TECHNICAL DATA | CDK-12 |
|  | CITADEL® SLE 100™ | |

PHYSICAL PROPERTIES

| | | SLE 100 |
|--|------------------------------|-----------------------------------|
| Resin Type | | Amine Cured Epoxy |
| Weight¹ | Per Gallon | 8.5-10.8 lbs./gal. |
| | Per Liter | 1.0-1.3 kg |
| Solids by Volume¹ | | 100% |
| Volatile Organic Compounds¹ | | <50 g/l (0.42 lbs./gal.) |
| Mixing Ratio | | 2:1 (Part A to Part B, by volume) |
| Induction Time | | None required |
| Pot Life[†] | | 60 minutes @ 70°F (21°C) |
| Recommended Dry Film Thickness (DFT) per Coat | | 16 mils |
| Practical Coverage at Recommended DFT | | Approximately 100 sq.ft./gal. |
| Dry Times @ 70-80°F (21-27°C) and 50% Relative Humidity | Recoat | 12-48 hours |
| | Light Traffic | 12-16 hours |
| | Vehicle Traffic | 36-48 hours |
| | Full Cure² | 7 days |
| Shelf Life | | 5 years |
| Flash Point | | >200°F |
| Safety Information | | See SDS |

¹Activated material

²Coating achieves its full physical and chemical resistant properties.

Calculated values are shown and may vary from the actual manufactured material.

[†] Pot life is affected by air temperature and the amount of material activated.

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Form: ARJ-2097
Rev.: 091820



CITADEL® POLYUREA-1 HD

DESCRIPTION AND USES

Polyurea-1 HD is a high solids, single component Aliphatic Polyurea that provides a high gloss, smooth finish with excellent protection from UV rays, abrasion, and many of today's harshest chemicals. Polyurea-1 HD provides reliable performance in a wide range of temperatures and climate conditions. For a beautiful satin finish, just add our Ultra Durability Plus additive. Ideal for interior, exterior horizontal and vertical use.

PRODUCT

| DESCRIPTION | SKU |
|--------------------|-------|
| Clear 2 Gallon Kit | 10607 |

PACKAGING

5 gallon bucket containing two - 1 gallon pouches and two stabilizer shots.

COMPANION PRODUCT

| DESCRIPTION | SKU |
|--------------------------------|-------|
| Ultra Durability Plus Additive | 15302 |

RECOMMENDED PRIMERS

- EP-55
- Hard Surface Primer
- Ultra-Hydro Stop
- Ultra-Hydro Stop H2O
- SLE-100
- Polyurea-350

PRODUCT FEATURES AND BENEFITS

- Fast return to service time, can accept vehicle traffic in 24 hours
- UV Stable, excellent chemical and abrasion resistance
- Easy roller application
- One gallon covers 400-500 square feet
- Unlimited Pot Life

PRODUCT APPLICATION

READ ALL INSTRUCTIONS CAREFULLY BEFORE STARTING PROJECT

CONCRETE REPAIR

All spalls and cracks must be chased out and repaired to ICRI standards using an appropriate patching material.

SURFACE PREPARATION

The concrete surface must be free of all dirt, grease, oil, fats, and other contamination. Remove surface contamination by cleaning with Krud Kutter® Original Cleaner Degreaser, detergent, or other suitable cleaner. Rinse thoroughly with clean, fresh water and allowed to dry.

PRODUCT APPLICATION (cont.)

SURFACE PREPARATION (cont.)

NOTE: The substrate must be completely dry prior to application of Polyurea-1 HD. Urethane coatings are sensitive to moisture and can affect proper curing of the coating.

NEW, UNCOATED CONCRETE: New concrete must be allowed to cure for a minimum of 30 days before application. In addition to the aforementioned cleaning, the concrete must be further prepared by mechanical grinding or acid etch to remove all laitance and produce a suitable surface profile.

PREVIOUSLY COATED CONCRETE: Previously coated concrete must be in good sound condition with the existing coating tightly adhering to the concrete. In addition to the aforementioned cleaning the existing coating must be sanded to dull the finish and produce a slight surface profile. Remove all sanding dust by vacuum. Do not wipe the floor with denatured alcohol or other solvent. If wiping is necessary, use only urethane grade Methyl Ethyl Ketone (MEK).

MIXING

Both components and environment should be pre conditioned to a minimum of 50° F (10° C) prior to use. Be sure the air and surface temperatures are at least 5° above the dew point. Polyurea-1 HD is moisture sensitive, so be sure the outside of the containers are dry and free of condensation.

Shake the container of Stabilized for one full minute before combining with the Polyurea-1 HD. The components can be mixed in a separate container or mixed in the gallon pouch. After combining the components, power mix at 500-700 rpm for 2-3 minutes. Use an appropriate size mixer and use care to not entrain air into the coating while mixing. Once mixed, the material has a 6 month shelf life.

EQUIPMENT RECOMMENDATIONS

ROLLER: Use a high quality 3/8 or 1/4 inch lint-free roller with a phenolic core.

BRUSH: Use a disposable natural fiber chip brush, 2-4 inch wide for cut in work.

APPLICATION

Apply only when air, material and floor temperatures are between 50-90°F (10-32°C) and the surface temperature is at least 5°F (3°C) above the dew point. The relative humidity should not be greater than 85%. Do not apply in direct sunlight or when temperature is rising. Be sure the substrate is completely dry.



CITADEL® POLYUREA-1 HD

PRODUCT APPLICATION (cont.)

APPLICATION (cont.)

Pour out only the amount of material to be used into a roller pan. Unused material can be saved in the mixing container for up to 6 months provided it is properly sealed. Do not return unused material from the roller pan to the mixing container.

Use a 3/8 or 1/4 inch, lint free roller with a phenolic core to roll out the coating. Begin with rolling out a W or M pattern, then cross roll to fill in and smooth out the coating.

NOTE: Do not exceed recommended coverage rate, as film defects are possible.

THINNING

Not recommended

CLEAN-UP

Methyl Ethyl Ketone (MEK)

PERFORMANCE CHARACTERISTICS

TENSILE STRENGTH

METHOD: ASTM D412

RESULT: 5,500

ABRASION RESISTANCE

METHOD: ASTM D4060, CS 17 Wheel, 1,000 g load, 1,000 cycles

RESULT: 43

COMPRESSIVE STRENGTH

METHOD: ASTM D695

RESULT: 12,000

HARDNESS, SHORE D

METHOD: ASTM D2240

RESULT: 84

ELONGATION

METHOD: ASTM D412

RESULT: 75

GLOSS

METHOD: ASTM D23 @ 60°

RESULT: 91+

COEFFICIENT OF FRICTION

METHOD: ASTM D1894

RESULT: 0.69 Wet, 0.80 Dry

CHEMICAL RESISTANCE

| CHEMICAL | RESULT (77°F/25°C) |
|----------------------------------|--------------------|
| Acetic Acid 100% | RC |
| Acetone | R |
| Ammonium Hydroxide 50% | RC |
| Benzene | RC |
| Brake Fluid | RC |
| Brine saturated H ₂ O | R |
| Chlorinated H ₂ O | R |
| Clorox (10%) H ₂ O | R |
| Diesel fuel | RC |
| Gasoline | R |
| Gasoline/5% MTBE | R |
| Gasoline/5% Methanol | R |
| Hydrochloric Acid 20% | R |
| Hydrofluoric Acid 10% | RC |
| Hydraulic fluid (oil) | RC |
| Isopropyl Alcohol | R |
| Jet Fuel (JP-4) | R |
| Lactic Acid | RC |
| MEK | NR |
| Methanol | R |
| Methylene Chloride | C |
| Mineral Spirits | R |
| Motor Oil | R |
| MTBE | C |
| Muriatic Acid 10% | R |
| NaCl/H ₂ O 10% | R |
| Nitric Acid 20% | R |
| Phosphoric Acid 10% | RC |
| Phosphoric Acid 50% | NR |
| Potassium Hydroxide 10% | R |
| Potassium Hydroxide 20% | R, Dis |
| Propylene Carbonate | RC |
| Skydrol | RC |
| Sodium Hydroxide 25% | R |
| Sodium Hydroxide 50% | R, Dis |
| Sodium Hypochlorite 10% | RC |
| Sodium Bicarbonate | R |
| Stearic Acid | R |
| Sugar/H ₂ O | R |
| Sulfuric Acid 10% | R |
| Sulfuric Acid >50% | R |
| Toluene | R |
| 1, 1,1-Trichlorethane | C |
| Trisodium Phosphate | R |
| Vinegar/H ₂ O 5% | R |
| H ₂ O 14 days @ 82° | R |
| Xylene | NR |

Chemical Resistance: Chart Key


R=recommended/little or no visible damage

RC=recommended conditional/some effect, swelling or discoloration

C=Conditional/Cracking-wash within one hour of spillage to avoid affects

NR=Not recommended

Dis=discolorative

| | | | |
|---|--|---|---------------|
| | | TECHNICAL DATA | CDL-14 |
|  | | CITADEL® POLYUREA-1 HD | |

PHYSICAL PROPERTIES

| | | POLYUREA-1 HD |
|--|----------------------|---|
| Resin Type | | Aliphatic Urethane |
| Weight* | Per Gallon | 9.59 lbs. |
| | Per Liter | 1.1 kg |
| Solids By Volume | | 90% |
| Volatile Organic Compounds* | | <50 g/l* |
| Practical Coverage Rate | | 400 sq.ft./gal. Coverage rate can vary depending on the texture and porosity of the concrete |
| Dry Times at 72°F (22°C) and 50% Relative Humidity† | Recoat** | 4-12 hours*** |
| | Light Traffic | 4-6 hours |
| | Full Traffic | 24 hours |
| Shelf Life | | 18 months unopened 6 months once the Stabilizer/Tint has been added |
| Flash Point | | >200°F (93°C) |
| Safety Information | | See SDS |

Calculated values are shown and may vary slightly from the actual manufactured material.

† Dry times will be increase if temperatures are less than 65° F (18°C) and /or Relative Humidity is less than 50%.

* Calculated applied VOC

** As temperature, humidity, and dew points rise, re-coat windows are drastically shortened. Please contact Tech Service for recommended installation practices.

*** If 12 hour recoat time has elapsed, the coating must be sanded prior to recoating.

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